

Ship - Aug 20/15

Work Order ID 135229

\*135229\*

Page 1

Item ID: D206-642-313

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Stop

\*NS2\*

Item Name: Skidtube LH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 8/14/2015 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: *SH*

Date: 8/15/2015 Tooling:

Date:

Run Start

\*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop

\*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr     | Revision Nbr |  |  |  |  |  |  |  |  |
|--------------|--------------|--|--|--|--|--|--|--|--|
| IIN-D206-642 | Q            |  |  |  |  |  |  |  |  |

|     |                  |      |  |  |  |  |  |  |  |
|-----|------------------|------|--|--|--|--|--|--|--|
| 100 | Document Control | 0.00 |  |  |  |  |  |  |  |
|-----|------------------|------|--|--|--|--|--|--|--|

\*100\*

DC

Doc.Control -USB or Paperwork

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile and create labels per PPP D206-642-313 CHG001

*SH* 15-08-07  
DAS 38 9-80  
15-08-21

|     |          |      |  |  |  |  |  |  |  |
|-----|----------|------|--|--|--|--|--|--|--|
| 110 | Pick Kit | 0.00 |  |  |  |  |  |  |  |
|-----|----------|------|--|--|--|--|--|--|--|

\*110\*

Packaging

Packaging

Memo

0.00

*IX* DAS 28 9-80  
AUG 06 2015

|     |                                         |      |  |  |  |  |  |  |  |
|-----|-----------------------------------------|------|--|--|--|--|--|--|--|
| 120 | QC4- 100% Inspect kits for completeness | 0.00 |  |  |  |  |  |  |  |
|-----|-----------------------------------------|------|--|--|--|--|--|--|--|

\*120\*

QC

Quality Control

Memo

*EB*  
15-08-24

135305

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                  |                       |                                                 |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------|-----------------------|-------------------------------------------------|--|
| Work Order: _____<br><br>Part No. _____<br><br>NCR No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/><br>Suspected Unapproved <input type="checkbox"/>                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | <b>AGAINST DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>             Skid-tube <input type="checkbox"/><br/>             Machining <input type="checkbox"/><br/>             Thermoforming <input type="checkbox"/><br/>             Large Fab <input type="checkbox"/> </div> <div>             Cross tube <input type="checkbox"/><br/>             Small Fab <input type="checkbox"/><br/>             Finishing <input type="checkbox"/><br/>             Composite <input type="checkbox"/> </div> <div>             Water Jet <input type="checkbox"/><br/>             Prod. Eng. Coord. <input type="checkbox"/><br/>             Rec/Store/Packaging <input type="checkbox"/><br/>             Supplier <input type="checkbox"/> </div> <div>             Engineering <input type="checkbox"/><br/>             Quality <input type="checkbox"/><br/>             Other <input type="checkbox"/> </div> </div> |                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                  |                       |                                                 |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | Step #:                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | QTY Effective :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                  | MRB (QSI042) Approval |                                                 |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                  |                       | Completed By                                    |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                  |                       | Lead hand / Supervisor<br>Approval Verification |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                  |                       | QC / QA Coordinator<br>Approval                 |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                  |                       |                                                 |  |
| <b>Root Cause</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | <b>FAULT CATEGORY</b>                                                                                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                  |                       |                                                 |  |
| Environment <input type="checkbox"/><br>Design <input type="checkbox"/><br>Doc/Data <input type="checkbox"/><br>Equip/Tooling <input type="checkbox"/><br>Handling/Pre <input type="checkbox"/><br>Material <input type="checkbox"/><br>Internal Transport <input type="checkbox"/><br>Tribal Knowledge <input type="checkbox"/><br>LOA <input type="checkbox"/><br>Substation <input type="checkbox"/><br>Past Expiry Date <input type="checkbox"/><br>Misidentified <input type="checkbox"/> | No Re-verification <input type="checkbox"/><br>Operator <input type="checkbox"/><br>Offset/Setup <input type="checkbox"/><br>Supplier <input type="checkbox"/><br>Training <input type="checkbox"/><br>Use for Testing <input type="checkbox"/><br>Poor Information <input type="checkbox"/><br>Rushing <input type="checkbox"/><br>Product Improvement <input type="checkbox"/><br>Process Improvement <input type="checkbox"/><br>Manufacturing Process <input type="checkbox"/><br>Past Due <input type="checkbox"/> | Pressure/Forced <input type="checkbox"/><br>Bending <input type="checkbox"/><br>Centre Not Concentric <input type="checkbox"/><br>Cracks <input type="checkbox"/><br>Crimp/Kink/Ripple/Wave <input type="checkbox"/><br>Cuffs <input type="checkbox"/><br>Crushing <input type="checkbox"/><br>Heat Treat <input type="checkbox"/><br>Wave/Twist in Tube <input type="checkbox"/><br>Marks/Chatter <input type="checkbox"/> | Temperature/Cure <input type="checkbox"/><br>Set-up <input type="checkbox"/><br>BOM/Route <input type="checkbox"/><br>Broken/Damage/Defect <input type="checkbox"/><br>Inspection Incomplete/Unqualified <input type="checkbox"/><br>Contamination <input type="checkbox"/><br>Countersink <input type="checkbox"/><br>Cut Too Short <input type="checkbox"/><br>Instructions Incomplete/Unclear <input type="checkbox"/><br>Drill Holes <input type="checkbox"/> | Power Loss/Surge <input type="checkbox"/><br>Folio/Program <input type="checkbox"/><br>Grain <input type="checkbox"/><br>Weld <input type="checkbox"/><br>Wrong Stock Pulled <input type="checkbox"/><br>Out of Sequence <input type="checkbox"/><br>Off-set <input type="checkbox"/><br>Misabeled <input type="checkbox"/><br>Fit/Function <input type="checkbox"/><br>Misaligned/off center <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Positioned Wrong <input type="checkbox"/><br>Outside Dimensions <input type="checkbox"/><br>Over/Under tolerance <input type="checkbox"/><br>Part Incorrect <input type="checkbox"/><br>Part Lost/Missing <input type="checkbox"/><br>Part Moved <input type="checkbox"/><br>Drawing <input type="checkbox"/><br>Finish <input type="checkbox"/><br>Misread <input type="checkbox"/><br>Turning Sequence <input type="checkbox"/> | OTHER : <input type="checkbox"/> |                       |                                                 |  |

**Work Order ID 135229**

August 05, 2015 10:30:43 AM

**\*135229\***

Page 2

Item ID: D206-642-313

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Skidtube LH, Low &amp; High Gear with Run-on Landing Wearplates

Stop **\*NS2\***

Start Date: 8/5/2015 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 8/14/2015 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                               | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130                            | Packaging                                              | 0.00                 |         |        |              |               |               |                  |                |
| <b>*130*</b>                   |                                                        |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo                                                   | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      | Identify and pack for shipping as per PPP D206-642-313 |                      |         |        |              |               |               |                  |                |
|                                | Location: _____                                        |                      |         |        |              |               |               |                  |                |
|                                | PPP Rev: _____                                         |                      |         |        |              |               |               |                  |                |
| 140                            | QC21- Final Inspection - Work Order Release            | 0.00                 |         |        |              |               |               |                  |                |
| <b>*140*</b>                   |                                                        |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                                   | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                                        |                      |         |        |              |               |               |                  |                |

ship

muf 15-8-21

mcs AUG 21 2015

muf 15-8-21

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                     |  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------------------------------------------------------------------------|--|
| Work Order: _____<br><br>Part No. _____<br><br>NCR No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/><br>Suspected Unapproved <input type="checkbox"/> | <b>AGAINST DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Thermoforming <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/><br/>           Composite <input type="checkbox"/> </div> <div>           Water Jet <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/><br/>           Supplier <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Quality <input type="checkbox"/><br/>           Other <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |                                                                                                                                                     |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Step #:                                                                                                                                                                            | QTY Effective :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  | MRB (QSI042) Approval<br><br><br>Completed By<br><br><br>Lead hand / Supervisor<br>Approval Verification<br><br><br>QC / QA Coordinator<br>Approval |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                                                                    | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |  |                                                                                                                                                     |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                     |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                     |  |
| <b>Root Cause</b><br><div style="display: flex; justify-content: space-between;"> <div>           Environment <input type="checkbox"/><br/>           Design <input type="checkbox"/><br/>           Doc/Data <input type="checkbox"/><br/>           Equip/Tooling <input type="checkbox"/><br/>           Handling/Pre <input type="checkbox"/><br/>           Material <input type="checkbox"/><br/>           Internal Transport <input type="checkbox"/><br/>           Tribal Knowledge <input type="checkbox"/><br/>           LOA <input type="checkbox"/><br/>           Substation <input type="checkbox"/><br/>           Past Expiry Date <input type="checkbox"/><br/>           Misidentified <input type="checkbox"/> </div> <div>           No Re-verification <input type="checkbox"/><br/>           Operator <input type="checkbox"/><br/>           Offset/Setup <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Training <input type="checkbox"/><br/>           Use for Testing <input type="checkbox"/><br/>           Poor Information <input type="checkbox"/><br/>           Rushing <input type="checkbox"/><br/>           Product Improvement <input type="checkbox"/><br/>           Process Improvement <input type="checkbox"/><br/>           Manufacturing Process <input type="checkbox"/><br/>           Past Due <input type="checkbox"/> </div> </div> |                                                                                                                                                                                    | <b>FAULT CATEGORY</b><br><div style="display: flex; justify-content: space-between;"> <div>           Pressure/Forced <input type="checkbox"/><br/>           Bending <input type="checkbox"/><br/>           Centre Not Concentric <input type="checkbox"/><br/>           Cracks <input type="checkbox"/><br/>           Crimp/Kink/Ripple/Wave <input type="checkbox"/><br/>           Cuffs <input type="checkbox"/><br/>           Crushing <input type="checkbox"/><br/>           Heat Treat <input type="checkbox"/><br/>           Wave/Twist in Tube <input type="checkbox"/><br/>           Marks/Chatter <input type="checkbox"/> </div> <div>           Temperature/Cure <input type="checkbox"/><br/>           Set-up <input type="checkbox"/><br/>           BOM/Route <input type="checkbox"/><br/>           Broken/Damage/Defect <input type="checkbox"/><br/>           Inspection Incomplete/Unqualified <input type="checkbox"/><br/>           Contamination <input type="checkbox"/><br/>           Countersink <input type="checkbox"/><br/>           Cut Too Short <input type="checkbox"/><br/>           Instructions Incomplete/Unclear <input type="checkbox"/><br/>           Drill Holes <input type="checkbox"/> </div> <div>           Power Loss/Surge <input type="checkbox"/><br/>           Folio/Program <input type="checkbox"/><br/>           Grain <input type="checkbox"/><br/>           Weld <input type="checkbox"/><br/>           Wrong Stock Pulled <input type="checkbox"/><br/>           Out of Sequence <input type="checkbox"/><br/>           Off-set <input type="checkbox"/><br/>           Misabeled <input type="checkbox"/><br/>           Fit/Function <input type="checkbox"/><br/>           Misaligned/off center <input type="checkbox"/> </div> <div>           Positioned Wrong <input type="checkbox"/><br/>           Outside Dimensions <input type="checkbox"/><br/>           Over/Under tolerance <input type="checkbox"/><br/>           Part Incorrect <input type="checkbox"/><br/>           Part Lost/Missing <input type="checkbox"/><br/>           Part Moved <input type="checkbox"/><br/>           Drawing <input type="checkbox"/><br/>           Finish <input type="checkbox"/><br/>           Misread <input type="checkbox"/><br/>           Turning Sequence <input type="checkbox"/> </div> </div> |  |                                                                                                                                                     |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                                                                                                                                                                                    | OTHER : <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |  |                                                                                                                                                     |  |

# Picklist Print

August 05, 2015 10:30:49 AM

Page 1

Work Order ID: 135229

**\*135229\***

Parent Item: D206-642-313

**\*D206-642-313\***

Parent Item Name: Skidtube LH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 11.11.18 NEW ISSUE DD VERF:

| Component Item ID/<br>Item Name                                                | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty    | Qty<br>Issued | Date<br>Issued | Status |
|--------------------------------------------------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|-----------------|---------------|----------------|--------|
| D206-642-351                                                                   |                        | Manufactured  | No          |                     |                  | 110             | Each               | 1.0000         | 1           | 1               |               |                |        |
| <b>*D206-642-351*</b>                                                          |                        | DAS           |             |                     |                  |                 |                    |                | **          |                 |               |                |        |
| Replacement Skidtube, Low & High Gear, Run-on Landing Wearplates Fits LH or RH |                        |               |             |                     |                  |                 |                    |                |             |                 |               |                |        |
|                                                                                |                        | 9-89          |             |                     |                  |                 |                    |                |             |                 |               |                |        |
|                                                                                |                        |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             | <u>Loc Code</u> |               |                |        |
|                                                                                |                        |               |             | FG083               |                  |                 |                    | 1              |             |                 |               |                |        |
|                                                                                |                        |               |             | 126706              |                  |                 |                    | 1              |             |                 |               |                |        |
| D206-648-013                                                                   |                        | Manufactured  | No          |                     |                  | 110             | Each               | 8.0000         | 1           | 1               |               |                |        |
| <b>*D206-648-013*</b>                                                          |                        | DAS           |             |                     |                  |                 |                    |                | **          |                 |               |                |        |
| Ground Handling Wheel Modification                                             |                        |               |             |                     |                  |                 |                    |                |             |                 |               |                |        |
|                                                                                |                        | 9-89          |             |                     |                  |                 |                    |                |             |                 |               |                |        |
|                                                                                |                        |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             | <u>Loc Code</u> |               |                |        |
|                                                                                |                        |               |             | PKG013              |                  |                 |                    | 8              |             |                 |               |                |        |
|                                                                                |                        |               |             | 131062              |                  |                 |                    | 2              |             |                 |               |                |        |
|                                                                                |                        |               |             | 133975              |                  |                 |                    | 6              |             |                 |               |                |        |
| D2932-1                                                                        |                        | Manufactured  | No          |                     |                  | 110             | Each               | 4.0000         | 1           | 1               |               |                |        |
| <b>*D2932-1*</b>                                                               |                        | DAS           |             |                     |                  |                 |                    |                | **          |                 |               |                |        |
| Saddle LH Out, 206                                                             |                        |               |             |                     |                  |                 |                    |                |             |                 |               |                |        |
|                                                                                |                        | 9-89          |             |                     |                  |                 |                    |                |             |                 |               |                |        |
|                                                                                |                        |               |             | <u>Location</u>     |                  |                 |                    | <u>Loc Qty</u> |             | <u>Loc Code</u> |               |                |        |
|                                                                                |                        |               |             | ST396               |                  |                 |                    | 3              |             |                 |               |                |        |
|                                                                                |                        |               |             | 114490              |                  |                 |                    | 1              |             |                 |               |                |        |
|                                                                                |                        |               |             | 129140              |                  |                 |                    | 2              |             |                 |               |                |        |
|                                                                                |                        |               |             | ST403               |                  |                 |                    | 1              |             |                 |               |                |        |
|                                                                                |                        |               |             | 125650              |                  |                 |                    | 1              |             |                 |               |                |        |
|                                                                                |                        |               |             | BI 33402            |                  |                 |                    |                |             |                 |               |                |        |

BS-305

DAS  
6  
9-89

DAS  
26  
9-89

JA

AUG 14 2015

# Picklist Print

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Page 2

Work Order ID: 135229

**\*135229\***

Parent Item: D206-642-313

**\*D206-642-313\***

Parent Item Name: Skidtube LH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

D2933-1

Manufactured No

110 Each

4.0000

1 1

**\*D2933-1\***

Saddle LH In, 206

DAS  
38  
9-89

\*\*

JA

AUG 14 2015

DAS  
6  
9-89

## Location

## Loc Qty

## Loc Code

ST389

3

114491

1

129142

2

ST403

1

126664

1

D2938-1

Manufactured No

110 Each

9.0000

1 1

**\*D2938-1\***

Saddle LH Out, 206

DAS  
38  
9-89

\*\*

JA

AUG 13 2015

DAS  
6  
9-89

## Location

## Loc Qty

## Loc Code

ST390

3

114492

1

129144

2

ST395

5

132759

5

ST403

1

125652

1

D2939-1

Manufactured No

110 Each

5.0000

1 1

**\*D2939-1\***

Saddle LH In, 206

DAS  
38  
9-89

\*\*

DAS  
26  
9-89

## Location

## Loc Qty

## Loc Code

ST391

3

129146

3

ST395

1

132463

1

ST403

1

125653

1

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Work Order ID: 135229

**\*135229\***

Parent Item: D206-642-313

**\*D206-642-313\***

Parent Item Name: Skidtube LH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

AN3-41A

Purchased No

110

Each

642.0000

8

8

**\*AN3-41A\***

DAS

**38**

Bolt

9-89

**\*\***

DAS

**27**

9-89

Location

Loc Qty

Loc Code

FG

20

122416

20

ST338a

599

123355

599

ST347

23

123355

15

7201

8

D2652

Manufactured No

110

Each

339.0000

16

16

**\*D2652\***

DAS

**38**

Bushing

9-89

**\*\***

DAS

**27**

9-89

Location

Loc Qty

Loc Code

FG

45

31985

45

ST009

252

115133

16

129993

17

133178

18

134494

201

ST012a

42

123711

32

124422

2

8905

8

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Page 4

Work Order ID: 135229

**\*135229\***

Parent Item: D206-642-313

**\*D206-642-313\***

Parent Item Name: Skidtube LH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

1,262.000

8

8

**\*MS21042L3\***

DAS

38

9-89

Nut

**\*\***

DAS

27

9-89

DAS  
8  
9-89

## Location

## Loc Qty

## Loc Code

FP001

393

M130922

393

GA

315

M131317

315

ST305

554

116549

12

126333

49

M128754

2

M132123

17

M132382

4

M132883

470

8

NAS1149D0363J

Purchased

No

110

Each

1,593.000

8

8

**\*NAS1149D0363J\***

DAS

38

9-89

Washer

**\*\***

DAS

27

9-89

DAS  
8  
9-89

## Location

## Loc Qty

## Loc Code

CA

569

m130799

569

GA

908

m128429

134

m132677

774

ST269

116

m126319

7

m131618

1

m132317

108

8

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# Picklist Print

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Work Order ID: 135229

**\*135229\***

Parent Item: D206-642-313

**\*D206-642-313\***

Parent Item Name: Skidtube LH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

AN5-10A

Purchased

No

110

Each

127.0000

4

4

**\*AN5-10A\***

DAS  
38  
9-89

BOLT

\*\*

DAS  
27  
\$-89

DAS  
6  
9-89

Location

Loc Qty

Loc Code

GA

51

122800

51

ST338

76

132189

6

m132803

70

AN5-12A

Purchased

No

110

Each

70.0000

4

4

**\*AN5-12A\***

DAS  
38  
9-89

Bolt

\*\*

DAS  
27  
\$-89

DAS  
6  
9-89

Location

Loc Qty

Loc Code

ST299A

25

M131957

25

ST338

45

M132189

45

AN5-11A

Purchased

No

110

Each

91.0000

8

8

**\*AN5-11A\***

DAS  
38  
9-89

BOLT

\*\*

DAS  
27  
\$-89

DAS  
6  
9-89

Location

Loc Qty

Loc Code

ST299A

83

M126105

8

M132189

75

ST338

8

5413

6

M132551

2

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Work Order ID: 135229

**\*135229\***

Parent Item: D206-642-313

**\*D206-642-313\***

Parent Item Name: Skidtube LH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0563J

Purchased

No

110

Each

1,219.000

8

8

**\*NAS1149D0563.J\***

DAS  
38  
9-89

Washer

**\*\***

DAS  
26  
9-89



Location

Loc Qty

Loc Code

GA

53

m125807

53

ST260a

991

m130799

63

m132035

55

m132256

273

m132677

600

ST269

156

m128257

156

ST271

19

m131026

19

AN4-6A

Purchased

No

110

Each

842.0000

12

12

**\*AN4-6A\***

DAS  
38  
9-89

BOLT

**\*\***

DAS  
6  
9-89



Location

Loc Qty

Loc Code

CA

143

M128403

43

M130851

100

ST345

699

M128403

8

M131153

691

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Work Order ID: 135229

**\*135229\***

Parent Item: D206-642-313

**\*D206-642-313\***

Parent Item Name: Skidtube LH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

110

Each

3,321.000

24

24

**\*NAS1149D0463.J\***

DAS

**38**

WASHER

9-89

**\*\***

DAS

**6**

9-89

AUG 07 2015

Location

Loc Qty

Loc Code

GA

41

M129390

41

ST260a

1000

M132677

1000

ST269

2280

M127904

20

M129682

86

M130799

371

M132035

1678

M132317

125

241

08-6

02

DAS

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Work Order ID: 135229

**\*135229\***

Parent Item: D206-642-313

**\*D206-642-313\***

Parent Item Name: Skidtube LH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

2,943.000

12

12

**\*MS21042L4\***

DAS

38

Locknut

9-89

**\*\***

DAS

DAS

26

9-89

Location

Loc Qty

Loc Code

FP001

2

m124231

2

GA

142

m127813

142

ST260a

170

m130799

56

m131803

6

m132262

108

ST305

2629

m128300

8

m128798

12

m130388

7

m130922

97

m131618

12

m132123

56

m132382

2437

D3407-043

Manufactured

No

110

Each

11.0000

1

1

**\*D3407-043\***

Tow Ring

**\*\***

DAS

26

9-89

J4

Location

Loc Qty

Loc Code

st530

11

129084

10

131111

1

B132733

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# Picklist Print

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Work Order ID: 135229

**\*135229\***

Parent Item: D206-642-313

**\*D206-642-313\***

Parent Item Name: Skidtube LH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110

Each

102.0000

1

1

**\*D3456-1\***

Washer

DAS  
38  
9-89

**\*\***



DAS  
26  
9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST038A

92

134407

92

ST051A

3

128456

3

D3457-1

Manufactured No

110

Each

18.0000

2

**\*D3457-1\***

Washer

DAS  
38  
9-89

**\*\***

(2)

B134894

DAS  
26  
9-89

Location

Loc Qty

Loc Code

FG

10

32409

10

ST040

8

127393

8

~~2187~~ ~~2187~~ ~~2187~~

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Work Order ID: 135229

**\*135229\***

Parent Item: D206-642-313

**\*D206-642-313\***

Parent Item Name: Skidtube LH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

110

Each

758.0000

1

1

**\*MS21043-4\***

Nut

DAS  
38  
9-89

**\*\***

DAS  
26  
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

193

m128798

193

ST273A

300

m132803

300

ST304

225

m128818

39

m131697

9

m132382

4

m132536

173

AN4C5A

Purchased

No

110

Each

43.0000

1

1

**\*AN4C5A\***

Bolt

DAS  
38  
9-89

**\*\***

DAS  
26  
9-89

Location

Loc Qty

Loc Code

FP001

6

131677

6

ST345

25

m132857

25

ST346

12

131677

12

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# Picklist Print

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Work Order ID: 135229

**\*135229\***

Parent Item: D206-642-313

**\*D206-642-313\***

Parent Item Name: Skidtube LH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0463R

Purchased

No

110

Each

259.0000

1

1

**\*NAS1149C0463R\***

DAS

38

9-89

Washer

\*\*

DAS  
26  
9-89

Location

Loc Qty

Loc Code

FP001

77

m127306

77

ST271

182

m128401

182

110

Each

25.0000

1

1

D3413-1

Manufactured

No

**\*D3413-1\***

DAS

38

9-89

O-Ring

\*\*

DAS  
26  
9-89

Location

Loc Qty

Loc Code

st530

25

125157

3

129085

11

132500

4

133922

7

110

Each

271.0000

10

10

D2712

Manufactured

No

**\*D2712\***

DAS

38

9-89

Set Screw

\*\*

DAS  
26  
9-89

Location

Loc Qty

Loc Code

FG

55

29962

55

ST010

16

127910

16

ST012a

200

130024

200

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# Picklist Print

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Work Order ID: 135229

**\*135229\***

Parent Item: D206-642-313

**\*D206-642-313\***

Parent Item Name: Skidtube LH, Low & High Gear with Run-on Landing Wearplates

Start Date: 8/5/2015

Required Date: 8/14/2015

Start Qty: 1.00

Required Qty: 1.00

D2934

Manufactured No

110

Each

39.0000

2

2

**\*D2934\***

Saddle Spacer

DAS

**38**

9-89

**\*\***

DAS  
28  
9-89  
DAS  
6  
9-89

Location

Loc Qty

Loc Code

FG

6

31929

6

ST014

33

132439

33

2X

D2935

Manufactured No

110

Each

34.0000

2

2

**\*D2935\***

Saddle Spacer

DAS

**38**

9-89

**\*\***

DAS  
28  
9-89  
DAS  
6  
9-89  
DAS  
6  
9-89

Location

Loc Qty

Loc Code

FG

6

31793

6

ST014

2

115157

2

ST025A

26

131107

26

2X

AUG 06 2015

08-8  
02  
ST0



**4.5 206 L/L-1/L-3/L-4/407 LOW & HIGH GEAR SKIDTUBES**

| ITEM | QTY<br>-311 | QTY<br>-312 | QTY<br>-313 | QTY<br>-314 | QTY<br>-341 | QTY<br>-357 | QTY<br>-349 | QTY<br>-351 | QTY<br>-013 | PART NUMBER          | DESCRIPTION                                                                 |
|------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|----------------------|-----------------------------------------------------------------------------|
|      | X           |             |             |             |             |             |             |             |             | D206-642-311         | SKIDTUBE INSTALLATION, LH                                                   |
|      |             | X           |             |             |             |             |             |             |             | D206-642-312         | SKIDTUBE INSTALLATION, RH                                                   |
|      |             |             | X           |             |             |             |             |             |             | D206-642-313         | SKIDTUBE INSTALLATION, LH                                                   |
|      |             |             |             | X           |             |             |             |             |             | D206-642-314         | SKIDTUBE INSTALLATION, RH                                                   |
| 1    | 1           | 1           |             |             | X           |             |             |             |             | D206-642-341         | SKIDTUBE                                                                    |
|      |             |             |             |             |             | X           |             |             |             | D206-642-357         | WEARSHOE KIT (REPLACES -347)                                                |
|      |             |             |             |             |             |             | X           |             |             | D206-642-349         | RUN-ON LANDING WEARPLATE KIT                                                |
|      |             |             | 1           | 1           |             |             |             | X           |             | D206-642-351         | SKIDTUBE                                                                    |
| 1    | 1           | 1           | 1           | 1           |             |             |             |             | X           | D206-648-013         | GROUND HANDLING KIT                                                         |
| 1    |             |             |             |             | 1           |             |             |             |             | D2650-5              | SKIDTUBE ASSEMBLY                                                           |
| 1    |             |             |             |             |             |             |             | 1           |             | D4361-041            | SKIDTUBE ASSEMBLY                                                           |
| 2A   |             |             |             |             | 14          |             |             | 4           |             | D2651-1              | * PLUG <sup>(1)</sup>                                                       |
| 2B   |             |             |             |             | 14          |             |             | 4           |             | D2651-3              | * O-RING <sup>(1)</sup>                                                     |
| 3    |             |             |             |             | 1           |             |             | 1           |             | D2646                | * AFT CAP <sup>(1)</sup>                                                    |
| 4    |             |             |             |             | 2           |             |             | 2           |             | MS27039-1-08         | * SCREW <sup>(1)</sup>                                                      |
| 5    |             |             |             |             | 2           |             |             | 2           |             | NAS1149D0332J        | * WASHER <sup>(1)</sup> (OR AN960JD10L)                                     |
| 6    | 1           |             | 1           |             |             |             |             |             |             | D2932-1              | SADDLE, FWD OUT, LH                                                         |
| 6    |             | 1           |             | 1           |             |             |             |             |             | D2932-2              | SADDLE, FWD OUT, RH                                                         |
| 7    | 1           |             | 1           |             |             |             |             |             |             | D2933-1              | SADDLE, FWD IN, LH                                                          |
| 7    |             | 1           |             | 1           |             |             |             |             |             | D2933-2              | SADDLE, FWD IN, RH                                                          |
| 8    | 1           |             | 1           |             |             |             |             |             |             | D2938-1              | SADDLE, AFT OUT, LH                                                         |
| 8    |             | 1           |             | 1           |             |             |             |             |             | D2938-2              | SADDLE, AFT OUT, RH                                                         |
| 9    | 1           |             | 1           |             |             |             |             |             |             | D2939-1              | SADDLE, AFT IN, LH                                                          |
| 9    |             | 1           |             | 1           |             |             |             |             |             | D2939-2              | SADDLE, AFT IN, RH                                                          |
| 10   | 8           | 8           | 8           | 8           |             |             |             |             |             | AN3-41A              | BOLT                                                                        |
| 11   | 16          | 16          | 16          | 16          |             |             |             |             |             | D2652                | BUSHING                                                                     |
| 12A  | 8           | 8           | 8           | 8           |             |             |             |             |             | MS21042-3            | NUT (OR MS21042L3)                                                          |
| 12B  | 8           | 8           | 8           | 8           |             |             |             |             |             | NAS1149D0363J        | WASHER (OR AN960JD10)                                                       |
| 13   | 4           | 4           | 4           | 4           |             |             |             |             |             | AN5-10A (OR AN5-11A) | * BOLT <sup>(2)</sup>                                                       |
| 14   | 4           | 4           | 4           | 4           |             |             |             |             |             | AN5-11A (OR AN5-12A) | * BOLT <sup>(2)</sup>                                                       |
| 15   | 8           | 8           | 8           | 8           |             |             |             |             |             | NAS1149D0563J        | WASHER (OR AN960JD516)                                                      |
| 16   | 12          | 12          | 12          | 12          |             |             |             |             |             | AN4-6A               | BOLT                                                                        |
| 17   | 24          | 24          | 24          | 24          |             |             |             |             |             | NAS1149D0463J        | WASHER (OR AN960JD416)                                                      |
| 18   | 12          | 12          | 12          | 12          |             |             |             |             |             | MS21042-4            | NUT (OR MS21042L4)                                                          |
| 20A  |             |             |             |             | 6           | 6           |             |             |             | D3537-1              | WEARPAD (REPLACES D2648-3)                                                  |
| 21A  |             |             |             |             | 1           | 1           |             |             |             | D3537-3              | WEARPAD (REPLACES D3429-1)                                                  |
| 22A  |             |             |             |             | 1           | 1           |             |             |             | D4956-11             | WEARSHOE (REPLACES D3535-11 + D3536-11)                                     |
| 23A  |             |             |             |             | 1           | 1           |             |             |             | D4956-23             | WEARSHOE (REPLACES D3535-23 + D3536-23)                                     |
| 24A  |             |             |             |             | 1           | 1           |             |             |             | D4956-35             | WEARSHOE (REPLACES D3535-35 + D3536-35)                                     |
| 26A  |             |             |             |             | 54          | 54          |             |             |             | MS27039C1-08         | SCREW                                                                       |
| 26B  |             |             |             |             | 54          | 54          |             |             |             | NAS1149C0332R        | WASHER (OR AN960C10L)                                                       |
| 26C  |             |             |             |             | 54          |             |             |             |             | ALS7-1032-130        | * INSERT <sup>(1)</sup><br>(or AKS4-1032-130, ALS4-1032-130, AELS-1032-130) |
| 30   | 1           | 1           | 1           | 1           |             |             |             |             |             | D3407-043            | TOW RING ASSEMBLY (REPLACES D2968-043)                                      |
| 32A  | 1           | 1           | 1           | 1           |             |             |             |             |             | D3456-1              | WASHER                                                                      |
| 32B  | 2           | 2           | 2           | 2           |             |             |             |             |             | D3457-1              | WASHER                                                                      |
| 33   | 1           | 1           | 1           | 1           |             |             |             |             |             | MS21043-4            | NUT                                                                         |
| 34   | 1           | 1           | 1           | 1           |             |             |             |             |             | AN4C5A               | BOLT                                                                        |
| 35   | 1           | 1           | 1           | 1           |             |             |             |             |             | NAS1149C0463R        | WASHER (OR AN960C416)                                                       |
| 36   | 1           | 1           | 1           | 1           |             |             |             |             |             | D3413-1              | RING (REPLACES D2655)                                                       |
| 37   | 10          | 10          | 10          | 10          |             |             |             |             |             | D2712                | SET SCREW                                                                   |
| 38   | 2           | 2           | 2           | 2           |             |             |             |             |             | D2934                | SADDLE SPACER                                                               |
| 39   | 2           | 2           | 2           | 2           |             |             |             |             |             | D2935                | SADDLE SPACER                                                               |
| 40   |             |             |             |             |             |             |             | 2           |             | D3414-041            | GHW LUG (REPLACES D2659)                                                    |
| 41   |             |             |             |             |             |             |             | 4           |             | AN3C37A              | BOLT                                                                        |
| 42   |             |             |             |             |             |             |             | 8           |             | D2652                | BUSHING                                                                     |
| 43   |             |             |             |             |             |             |             | 4           |             | MS21043-3            | NUT                                                                         |
| 44   |             |             |             |             |             |             |             | 4           |             | NAS1149C0363R        | WASHER (OR AN960C10)                                                        |

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